Innovative Epoxy Curing Agent

Gaskamine 240

*No VOCs / Ready to Use*

Modified Polyamine Hardener
G-240 Advantages

- No VOC & Low Viscosity
- Long Pot Life but Fast Cure
- No Blushing (Good Water & Chemical Resistance)
- Excellent Chemical Resistance

Ready to Use Hardener

MXDA, styrene → G-240

Marine Coatings
Industrial Adhesives
Pipeline Coatings
Flooring

MITSUBISHI GAS CHEMICAL CO., INC.
No VOC & Low Viscosity

No VOCs = Eco-Friendly & Safer working Conditions

Long Pot Life & Fast Cure

- Long Pot Life & Low Viscosity ⇒ Easy Handling
- Fast Cure ⇒ Time Saving

Curing Condition: 23°C, 50%RH  Scale: 300 g

MITSUBISHI GAS CHEMICAL CO., INC.
## No Blushing: Good water and chemical resistance

<table>
<thead>
<tr>
<th>Hardener</th>
<th>Water</th>
<th>10wt% NaOH aq.</th>
<th>10wt% Sulfuric Acid</th>
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</thead>
<tbody>
<tr>
<td>G-240</td>
<td>★★★★</td>
<td>★★★</td>
<td>★★★★</td>
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<tr>
<td>IPDA Adduct</td>
<td>★★★</td>
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<td>★★</td>
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<td>D-230</td>
<td>★</td>
<td>★★★★</td>
<td>★</td>
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</tbody>
</table>

Epoxy Resin: Bisphenol A Type (JER828)  Curing Condition: 23°C, 1 week

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### 5wt% Salt Spray

Test Piece: SPCC-SD PB-N144  (Zinc phosphate-treated steel plate)  Curing Condition: 23°C, 50%RH, 2 weeks

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### Contact Information

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